

2-1 ERROR DISPLAY

2-1-1 INDOOR UNIT DISPLAY

Please refer the flashing pattern as follows.

Indoor Unit : AS*G18/ 24KLCA

The OPERATION, TIMER and ECONOMY lamps operate as follows according to the error contents.

Error Contents	Indoor Unit Display			Error code	Trouble shooting
	OPERATION [I] (Green)	TIMER [☺] (Orange)	ECONOMY [☺] (Green)		
Serial communication error	1 times	1 times	Continuous	11	1.2
Indoor Unit Capacity Error	2 times	2 times	Continuous	22	3
Combination Error	2 times	3 times	Continuous	23	4
Indoor unit main PCB error	3 times	2 times	Continuous	32	5
Manual auto switch error	3 times	5 times	Continuous	35	6
Indoor Room Thermistor Error	4 times	1 times	Continuous	41	7
Indoor Heat Ex. Thermistor Error	4 times	2 times	Continuous	42	8
Indoor Unit Fan Motor Error	5 times	1 times	Continuous	51	9
Outdoor unit main PCB error	6 times	2 times	Continuous	62	10
PFC circuit error	6 times	4 times	Continuous	64	11
IPM Error	6 times	5 times	Continuous	65	12
Discharge Thermistor Error	7 times	1 times	Continuous	71	13
Compressor Thermistor Error	7 times	2 times	Continuous	72	14
Heat Ex. Liquid Outlet Thermistor Error	7 times	3 times	Continuous	73	15
Outdoor Thermistor Error	7 times	4 times	Continuous	74	16
Current Sensor Error	8 times	4 times	Continuous	84	17
Pressure Sensor Error	8 times	6 times	Continuous	86	18
Over Current Error	9 times	4 times	Continuous	94	19
Compressor Control Error	9 times	5 times	Continuous	95	20
Outdoor Unit Fan Motor Error	9 times	7 times	Continuous	97	21

Error Contents	Indoor Unit Display			Error code	Trouble shooting
	OPERATION [I] (Green)	TIMER [㉵] (Orange)	ECONOMY [㉶] (Green)		
4-way Valve Error	9 times	9 times	Continuous	99	22
Discharge Temp. Error	10 times	1 times	Continuous	A1	23
Compressor Temp. Error	10 times	3 times	Continuous	A3	24